General Electric 143

The connection between terminal number 4 of the 2nd i-f transformer to the 8,200-ohm resistor R2 is connected at the intersection with the B+ line. Late production receivers incorporate the following changes in order to improve the i-f stability. A 0.05-µf, 200-volt paper capacitor has been added in parallel with resistor R9. This capacitor has a reference number of C16 and stock number UCC-045. Capacitor C5 has been changed to a 0.1-µf, 200-volt capacitor, stock number UCC-050.

General Electric 145

The following parts have been added to provide replacement of the battery cover plate and assembly parts:

ARC ASSETTION PARTS:

Réf. No.

Description

Cover, cover plate only

RHR-010

RHR-010

RHW-014

RII-027

RMC-037

RMC-037

RMS-189

PMS-189

Description

Description

Cover, cover plate only

River, "A" battery spring rivet

Washer, "A" battery spring washer

Insulator, insulator strip

Clip, battery dip

Spring, "A" battery spring.

The following miscellaneous parts have been added. Most of these parts are required because of the addition of brown and white rabinets

Ref. No.	Description
RAB-093	Cover, back cover (white)
RAB-094	Cover, back cover (brown)
RAC-063	Cover, loop cover (maroon) substitute for RAC-057
RAC-069	Cabinet, main body (brown) includes hinge
RAC-070	Cabinet, main body (white) includes hinge
RAC-071	Cover, (ront cover (white) includes hinge
RAC-073	Cover, front cover (brown) includes hinge
RAC-075	Cover, loop cover (white)
RAC-076	Cover, loop cover (brown)
RAI-007	Stop, cover stop
RDK-173	Knob, brown control knob
RHR-004	Rivet, tube socket rivet
RHY-009	Handle, cabinet handle
REW-070	Switch, power, operates in conjunction with lid.

General Electric 226

This model appears on pages 20-27 through 20-29 of Rider's Manual Volume XX. Resistor RI, tube VI cathode resistor, was removed from the circuit of late production receivers. This change results in an increase of gain in the r-f amplifier.

Solid dots indicating circuit wiring connections should be added and placed in the cathode lead of tube V4, one at the point where the lead intersects the lower end of R7, the other at the junction of R6 (low end of volume control) and C10. The circuit will then show the cathode properly terminated to

Replacement item RTO-075 should read RTO-083, Audio output transformer.

General Electric 250

This model appears on pages 15-32 through 15-36 of Rider's Manual Volume XV. With particularly rough handling, the battery may be cracked while in place in the battery compartment. To forestall this failure, an additional strip of sponge rubber may be installed at the bottom of the battery cover to give added padding. If the bat-tery does not charge and the fuse checks o.k. and the rectifier disks are not defective, check continuity of the power cord. A few isolated cases have been found in which the power cord has opened up where the cord fastens to the prong in the molded plug. An appreciable increase in duration of operation from a fully charged battery can be effected in the following manner, realizing, however, that some degree of performance is sacrificed in regard to sensitivity and power output. Replace powersupply filter resistor R17 (1,500 ohms) with a 4,700-ohm, 1-watt, carbon resistor. This change should be made only when there is a demand for longer duration of operation to one battery charge,

General Electric 200 Series

These models appear on pages 18-19 through 18-20 of Rider's Manual Volume XVIII. The following changes should be added to the parts list:

RHM-002 Clip, for mounting speaker board

RHM-004 Clip, dial scale mounting clip for plastic cabinet models RHM-005 Clip, dial scale mounting clip for wood cabinet models.

General Electric 250, 260

Model 250 appears on pages 15-32 through 15-36 of Rider's Manual Volume XV. Model 260 appears on pages 16-6 through 16-12 of Rider's Manual Volume XVI. Add REC-003, Antenna loop connector strip to the parts lists for these models.

General Electric 356

This model appears on pages 18-40 through 18-44 of Rider's Manual Volume XVIII. Resistor R12 has been changed from 220 ohms, ½ w, to 330 ohms, ½ w, ±10%, Cat. No. URD-037.

B. F. Goodrich 92-527, 92-528

These models are the same as Models 92-523,

92-524, 92-525, 92-526.

B. F. Goodrich 93-109, 93-110, 93-111

These models are the same as Models 93-104, 93-105, 93-106.

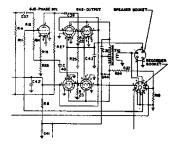
B. F. Goodrich 93-112, 93-113

These models are the same as Models 93-107 and 93-108.

Hoffman C503 and C513, Ch. 115

These models are identical with Models B503 and B513, which appear on pages 17-8 through 17-18 of Rider's Manual Volume XVII, except for the following changes:

1. Push-pull parallel 6K6's are used in the output stage instead of push-pull 6V6's. This is shown in the accompanying



Circuit changes for Hoffman C503 and C513.

- 2. On the recorder amplifier the screen dropping resistor R11 has been changed from 0.1 megohm to 2.2 megohms. The cathode resistor, R1, for this stage has been changed from 2,200 ohms to 4,700 ohms. This allows the screen current of the 6SJ7 tube to be self-regulating and to eliminate variations in gain between various 6SJ7's.
- R31 and C49 have been added in parallel to the S1-sec 2, rear, wafer lead that goes to the phonograph receptacle.
- 4. Capacitor C30 is now connected to the variable resistor, R20, instead of to ground.

Magnavox AMP-101B

This model is the same as Model AMP-101A which appears on pages 17-1 and 17-2 of Rider's Manual Volume XVII, except for the following change in parts values.

Ref. Part No. No.

Description

250129G4 Capacitor, paper, 0.03 μf, 400 v.

Montgomery Ward 04WG-672 Series

Model 04WG-672 appears on pages 12-31 and 12-32 of Rider's Manual Volume XII. Models A and B are the same as that model which appears in Volume XII. Models C, D, and E are similar to Model 04WG-672 with the following exceptions. Model C employs a plug-in resistor, R13 and R12. The values remain the same as in the earlier models. Model D employs the plug-in resistor and, in addition, a new oscillator coil and 2 section dry electrolytic capacitor. In Model E the loop antenna assembly has been redesigned.

Montgomery Ward 05WG-2745A

This model is the same as Model 94WG-2745A. To reduce regeneration in later production receivers, the following changes were made:

Ref. Part
No. No. Descripti
L1 35A5 Insulated
C-6 47X496 500 μpf
Added
R-37 B84562 5,600-ohr
This res

Description
Removed
Insulated choke
500 µµf ceramic capacitor
Added
5,600-ohm, 0.5-w carbon resistor.
This resistor replaces the insulated choke L-5 in the circuit diagram.

Montgomery Word 14WG-518A, 14WG-519A, 14WG-518B, 14WG-519B

These models are similar to Model 14WG-518 and 14WG-519 which appear on page 13-46 of Rider's Manual Volume XIII.

Montgomery Ward 64WG-2007B, 74WG-2007B and C

These models are similar to 54WG-2007A shown on pages 15-28 to 15-30 of Rider's Volume XV, except for the following changes. The drive-cord length has been increased and the following drive-cord replacement instructions are to be used.

Turn the gang condenser to the fully closed position. Use a new drive cord 18 inches in length and tie one end to the tension spring. Fasten the other end of the tension spring to the hook on the drive pulley. Pass the cord through the slot in the drive pulley rim and continue around pulley ½ turn, counterclockwise. Wind 3½ turns counterclockwise (from front of chassis) around tuning shaft. Turns should progress toward rear of chassis. Wind cord counterclockwise around drive pulley in back of previous ½ turn. Pass cord through the slot in the pulley rim. Stretch tension spring and tie free end of cord to the spring. Cut off any excess string.

The component parts are the same as those listed on page 15-29 of Rider's Volume XV, except for those listed below.

 Ref.
 Part
 Description

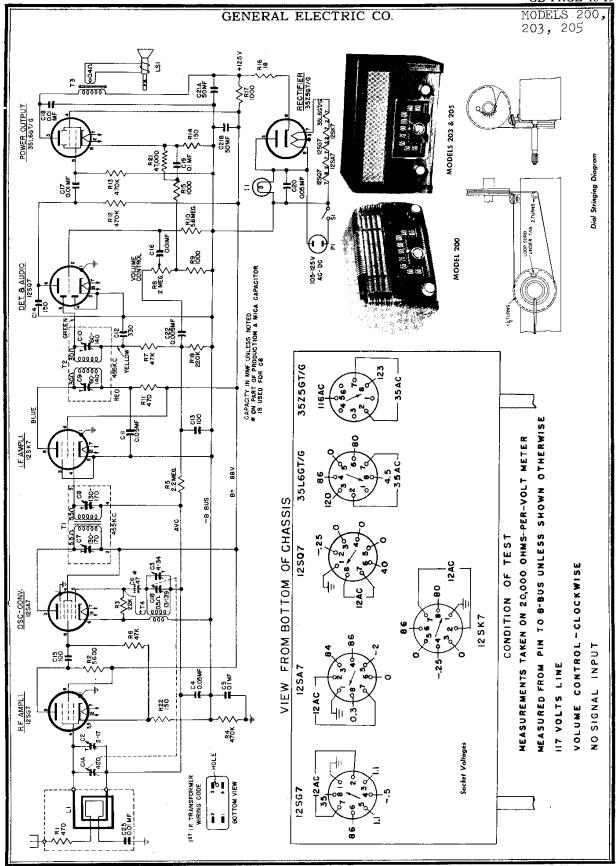
 No.
 No.
 Description

 C-15
 B67204
 0.20 μ f, 200 v, tubular

 C-16
 D67104
 0.10 μ f, 400 v, tubular

 C-18
 D67102
 0.001 μ f, 400 v, tubular

 C-19
 17A123
 1.0—12 $\mu\mu$ f, trimmer.



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Courtesy Nostalgia A

MODELS 200, GENERAL ELECTRIC CO. 203, 205 **ELECTRICAL RATING (INPUT)** Voltage 105-125 volts a-c or d-c Frequency on a-c 25 to 60 cycles Wattage 45 watts OPERATING FREQUENCIES Broadcast Band 540-1600 kilocycles I-F Amplifier 455 kilocycles POWER OUTPUT (117 VOLTS LINE) Undistorted 1.2 watts Maximum 1.5 watts LOUDSPEAKER $\begin{array}{lll} \mbox{Type} & \mbox{Alnico P.M.} \\ \mbox{Outside Cone Diameter.} & \mbox{51}_4' \mbox{ in.} \\ \mbox{Voice Coil Impedance (400 cycles)} & \mbox{3.5 ohms} \end{array}$

Rectifier Type 35Z5GT/G Pilot Lamp G-E, Type C7, 115-volt, 10-watt, clear, candelabra screw base **ELECTRICAL CIRCUIT ALIGNMENT**

ALIGNMENT	FREQUENCIES	

R-F	 1500	kilocycles
I-F	 455	kilocycles

EQUIPMENT REQUIRED

- Test oscillator with audio tone modulation
- A.C. output meter, 1½ volts full scale 0.05 mf paper capacitor
- 50 mmf mica capacitor
- Insulated screwdriver

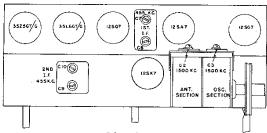
PROCEDURE-GENERAL

- 1. Turn dial scale pointer as far counterclockwise as possible. The pointer should coincide with the first marking at the left of the scale. If it doesn't, remove chassis and slip pointer on shaft until the pointer is under reference mark when chassis is bolted in place.

 2. For i-f and r-f alignments, the output meter is contected occept the louders between the state of the state of
- nected across the loudspeaker voice coil terminals.
- 3. Keep radio volume control at maximum and attenuate
- Acceptation volume control at maximum and attenuate test oscillator signal output so that the output meter reading never exceeds 1 ½ volts.

 4. The chassis must be removed from the cabinet during I-F alignment. For R-F alignment bolt the chassis in the
- cabinet securely.

 5. Connect the capacitor as listed in column 2, between the output "High Side" of test oscillator and the point of input specified.



Tube and Trimmer Location

ALIGNMENT CHART

	;			
Step	Connect Test Oscillator to	Test Osc. Setting	Pointer Setting on Radio	Adjust- ment for Maximum Output
1	12SK7 grid in series with 0.05 mf cap.	455 kc	1500 kc	2nd I-F Trans. Trimmers
2	12SA7 grid in series with 0.05 mf cap.	455 kc	1500 kc	1st and 2nd I-F Trans. Trimmers
3	Ant. Post in series with 50 mmf	1500 kc	1500 kc	C3 (Osc.)
4	Ant. Post in series with 50 mmf	1500 kc	1500 kc	C2 (R-F)
'		i		

STAGE GAIN AND VOLTAGE CHECKS

Stage gain measurements by vacuum tube voltmeter or similar measuring devices may be used to check circuit performance and isolate trouble. The gain values listed may have tolerances of 20 per cent. Readings taken with low signal input so that AVC is not effective.

(1) R-F Stage Gains.

N-1 Stage Gains.			
Antenna post to 12SG7 grid.	Lat	1000	l.o
128G7 and to 126A2	-	1000	N.C
12SG7 grid to 12SA7 grid	at	1000	kc
12SA7 grid to 12SK7 grid 30			
3(grid to 125K) grid	lat.	4.5.5	kc

- 12SK7 grid to 12SQ7 diode plate 57 at 455 kc (2) Audio Gain. 0.12 volt at 400 cycles across volume control (R8) with control set at maximum will give approximately 15-watt output across speaker voice coil.
- Oscillator Grid Bias.
- D-C voltage developed across the oscillator grid leak (R3). Averages 7.7 volts at 1000 kc. Socket Pin Voltages. Figure 4 shows voltages from all tube pins to B unless otherwise specified. Voltage readings much lower than those specified may help localize defective components

KEPLACEMENT PARTS LIST-MODELS 200, 203, & 205

PART NO.	SYMBOL	DESCRIPTION	PART NO.	SYMBOL	DESCRIPTION
	UNIVE	FRSAL REPLACEMENT PARTS	'	SPECIALIZE	D REPLACEMENT PARTS (Cont'd)
UCC-039 UCC-040	C22 C25	CAPACITOR .005 mfd, 600 v, paper CAPACITOR01 mfd, 600 v, paper	RAX-001		PULLEY - Idler pulley assembly
UCC-048 UCU-020	C5 C6	CAPACITOR 0.1 mfd, 600 v, paper CAPACITOR 47 mmf, 500 v, paica	RCC-013 RCC-040	C19 C16, 17, 18	CAPACITOR - 0.1 mfd, 200 v, paper CAPACITOR - 01 mfd, 600 v, paper
UCU-028 UCU-032	C13, 15 C14	CAPACITOR 100 mmf, 500 v, mica CAPACITOR 150 mmf, 500 v, mica	RCC-045 RCE-037	C4, 11, 20 C21A, 21B	CAPACITOR .05 mfd. 600 v. namer
UCU-040 UIC-001 UIC-002	C12	CAPACITOR 330 mmf, 500 v, mica CEMENT Loudspeaker cone cement	RCT-015	CIA, IB	C2 and C3)
UOP-528 UOX-001	LSI	THINNER Cone cement thinner SPEAKER 51, in. PM	RDC-001 RDD-001	!	CORD Drive cord assembly DRUM Drive drum and shaft assembly
URD-029 URD-041	R14, 22 R1, 11	CONE Replacement cone kit RESISTOR 150 ohms, 15 w, carbon	RDE-001	i i	ESCUTCHEON Dial escutcheon (Models 20 205)
URD-057 URD-067	R9, 15 R2	RESISTOR 470 ohms, 12 w, carbon RESISTOR 1000 ohms, 14 w, carbon	RDG-002 RDK-006		PLATE Dial back plate assembly KNOB Control knob
URD-081	R3	RESISTOR 5000 ohms, 1/2 w, carbon RESISTOR 22,000 ohms, 1/2 w, carbon	RDS-030 RDS-031		SCALE Dial scale (Models 203, 205) SCALE Dial scale (Models 200, 201)
URD-089 URD-105 URD-113	R6, 7, 21 R18	RESISTOR 220,000 ohms. 16 w. carbon	RHM-004 RHM-005		CLIP Speed clip for dial scale (Model 200) CLIP Speed clip for dial scale (Models 2)
URD-129 URD-139	R4, 12, 13 R5 R10	RESISTOR 2.2 meg. 16 w carbon	RHM-016		205) CLIP—Osc. coil mtg. clip
URF-049	R17	RESISTOR 5.6 meg, 12 w, carbon RESISTOR 1000 ohms, 2 w, carbon	RJS-003		TUBE SOCKET Octal base tube soci
	SPECIA	LIZED REPLACEMENT PARTS	RJS-006 RJS-053		TUBE SOCKET Octal base tube socket
RAB-001		BEAM-A-SCOPE Cabinet back and loop as- sembly (Models 203, 205)	RLC-021	T4 R8, S1	SOCKET Pilot lamp socket COIL Oscillator coil
RAB-003		BEAM-A-SCOPE Cabinet back and loop as- sembly (Model 200)	RRW-002	Rio :	VOLUME CONTROL 2.0 meg potentiomet includes power switch
RAU-002 RAV-025		CABINET Brown plastic (Model 200) CABINET Walnut wood (Model 203)	RTL-001 RTL-029	TI T2	RESISTOR 18 ohms, 1 w, wirewound TRANSFORMER 1st I.F. transformer
RAV-026 RAV-027		CABINET Blonde wood (Model 205) CABINET Maple wood (Model 205)	RTO-003 RWL-009	T3 P1	TRANSFORMER 2nd I.F. transformer TRANSFORMER Output transformer CORD Power cord and plug

MODELS YRB67-1, YRB67-2, YRB82-1

MODELS 200,203,205

GENERAL ELECTRIC CO. PARTS DESCRIPTION LIST

MODELS YRB 82-1, YRB 67-1, YRB 67-2

Symbol	Description	Symbol	Description	Symbol	Description
C1 C2A C2B C3 C8 C9 C10 C11 C12 C13A C13B	Ant. trimmer condenser Tuning condenser, ant. section Tuning condenser, osc. section Osc. trimmer condenser 220 mmfd mica capacitor 005 mfd paper capacitor 220 mmfd mica capacitor 01 mfd paper capacitor 02 mfd paper capacitor 30 mfd electrolytic capacitor 30 mfd electrolytic capacitor	C14 C15 C16 C17 L1 L2 L3 L4 P1 R1	.05 mfd paper capacitor .05 mfd paper capacitor .05 mfd paper capacitor .01 mfd paper capacitor lst I.F. transformer 2nd I.F. transformer Loop assembly Oscillator coil Pilot lamp Output transformer 22,000 ohm carbon resistor	R2 R3 R4 R5 R6 R7 R8 R9	2.2 megohm carbon resistor Volume control .5 megohm 4.7 megohm carbon resistor 470,000 ohm carbon resistor 150 ohm carbon resistor 150 ohm carbon resistor 180 ohm carbon resistor 18 ohm carbon resistor 470 ohm carbon resistor

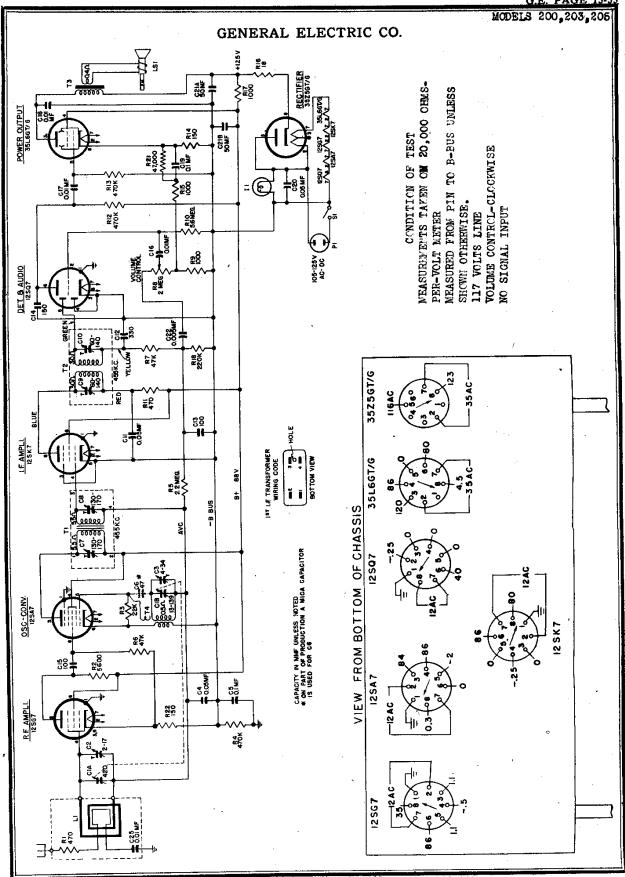
REPLACEMENT PARTS LIST MODELS YRB 82-1, YRB 67-1, YRB 67-2

Stock No,	Description	Stock No.	Description
	SPECIALIZED G-E REPLACEMENT PARTS		SPECIALIZED G-E REPLACEMENT PARTS (Cont.)
SAB 004 SAB 006 SAU 001 SAV 003 SAV 015 SCE 002	Back cover, Models YRB 67-1 and 67-2 Back cover, Model YRB 82-1 Cabinet, Model YRB 67-1 Cabinet, Model YRB 67-2 Capacitor, filter electrolytic, 30-30 mfd 150 volt, C13A, C13B	STL 001 STL 002 STO 001 SWL 001	Transformer, 1st I.F. Transformer, 2nd I.F. Transformer, output Power cord
SCT 002 SDC 001 SDK 002 SDK 010	Capacitor, tuning, C2A, C2B Cord, dial drive cord Knob, Models YRB 67-1 and 67-2	,	UNIVERSAL G-E REPLACEMENT PARTS
SDP 001 SDS 004 SDS 006 SHC 001 SJP 002 SJS 001 SJS 003 SIC 001 SLI 001 SMF 002	Knob, Model YRB 82-1 Pointer, dial scale Dial scale, Models YRB 67-1 and 67-2 Dial scale, Model YRB 82-1 Hair pin cotter for dial drive Connector, female to speaker Pilot lamp socket Socket, octal tube Coil, oscillator Loop, antenna Snap button	UCC 039 UCC 040 UCC 045 UCC 1036 UDL 013 UOP 526 URD 007 URD 009 URD 049	Pilot Jamn, Mazda 51
SMF 003 SMS 001 SMU 001 SMW 001 SRC 003	Fastener, back cover to cabinet Spring, dial drive drum Shaft, dial drive	URD 081 URD 113 URD 129 URD 137 URE 059	Resistor, 22,000 ohm 1/2 watt carbon, R1

REPLACEMENT PARTS LIST-MODELS 200, 203, & 205

PART NO.	SYMBOL	DESCRIPTION	PART NO.	SYMBOL	DESCRIPTION
UNIVERSAL REPLACEMENT PARTS			SPECIALIZE	D REPLACEMENT PARTS (Cont'd)	
UCC-039	C22	CAPACITOR005 mfd, 600 v, paper			
UCC-040	C25	CAPACITOR01 mfd, 600 v, paper	RAX-001	. 1	PULLEY-Idler pulley assembly
UCC-048	C5	CAPACITOR0.1 mfd, 600 v, paper	RCC-013	C19	CAPACITOR-0.1 mfd, 200 v, paper
UCU-020	C6 -	CAPACITOR-47 mmf, 500 v, mica	RCC-040	C16, 17, 18	CAPACITOR-01 mfd, 600 v, paper
UCU-028	C13, 15	CAPACITOR-100 mmf, 500 v, mica	RCC-045	C4 11, 20	CAPACITOR—.05 mfd, 600 v, paper
UCU-032	CI4	CAPACITOR -150 mmf, 500 v, mica	RCE-037	C4, 11, 20 C21A, 21B	CAPACITOR-50-50 mfd, 150 v, dry electroly
UCU-040	Č12 .	CAPACITOR-330 mmf, 500 v, mica	RCT-015	CIA, IB	CONDENSER—Tuning condenser (include
UIC-001		CEMENT - Loudspeaker cone cement		~~, AD	C2 and C3)
U1C-002		THINNER—Cone cement thinner	RDC-001		CORD—Drive cord assembly
UOP-528	LSI	SPEAKER-51, in. PM	RDD-001		DRUM — Drive drum and shaft assembly
ŬOX-001		CONE-Replacement cone kit	RDE-001		ESCUTCHEON—Dial escutcheon (Models 2)
URD-029	R14, 22	RESISTOR-150 ohms, 1/2 w, carbon		. !	205)
URD-041	R1, 11	RESISTOR-470 ohms, 1/2 w, carbon	RDG-002	1	PLATE—Dial back plate assembly
URD-057	R9, 15	RESISTOR 1000 ohms, 1/2 w, carbon	RDK-006		KNOB-Control knob
URD-067	R2	RESISTOR 5600 ohms, 1/2 w, carbon	RDS-030		SCALE-Dial scale (Models 203, 205)
URD-081	R3	RESISTOR -22,000 ohms, 1/2 w, carbon	RDS-031	i	SCALE—Dial scale (Models 200, 201)
URD-089	R6, 7, 21	RESISTOR - 47,000 ohms, 1/2 w, carbon	RHM-004		CLIP—Speed clip for dial scale (Model 200)
URD-105	R18	RESISTOR - 220,000 ohms, 1/2 w, carbon	RHM-005		CLIP—Speed clip for dial scale (Models 2
URD-113	R4, 12, 13	RESISTOR-470,000 ohms, 1/2 w, carbon			205)
URD-129	R5	RESISTOR-2.2 meg, ½ w, carbon	RHM-016		CLIP—Osc. coil mtg. clip
URD-139	R10	RESISTOR - 5.6 meg, 1/2 w, carbon	,		Table Com Mag. Cop
URF-049	R17	RESISTOR-1000 ohms, 2 w, carbon	RJS-003		TUBE SOCKET-Octal base tube soci
4	COCCIA	LIZED REPLACEMENT PARTS	D 10 000		(12SA7)
	SPECIA	DZED KEPLACEMENI PAKIS	RJS-006	ļ	TUBE SOCKET—Octal base tube socket
RAB-001		BEAM-A-SCOPE Cabinet back and loop as-	RJS-053		SOCKET-Pilot lamp socket
KAD-001	· '	sembly (Models 203, 205)	RLC-021	T4	COIL-Oscillator coil
RAB-003		BEAM-A-SCOPE—Cabinet back and loop as-	RRC-002	R8, S1	VOLUME CONTROL—2.0 meg potention
MAD-003	1	sembly (Model 200)	DDW coo	I	includes power switch
RAÜ-002	· .	CABINET — Brown plastic (Model 200)	RRW-008	R16	RESISTOR-18 ohms, 1 w, wirewound
RAV-025		CABINET - Walnut wood (Model 203)	RTL-001	T1	TRANSFORMER-1st I.F. transformer
RAV-026	1	CABINET Blonde wood (Model 205)	RTL-029	T2	TRANSFORMER—2nd I.F. transformer
RAV-027		CABINET - Maple wood (Model 205)	RTO-003	<u>T</u> 3	TRANSFORMER—Output transformer
11111-061		CADINEL Thaple wood (Mrdel 205)	RWL-009	P1	CORD-Power cord and plug





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GENERAL ELECTRIC CO.

SPECIFICATIONS

CABINET:			
Model	200	203	205
Material	Plastic	Wood	Wood
Color	Brown	Mahogany	Maple
Height	71 ý in.	814 in.	81/4 in.
Width	12 in.	13 in.	13 in.
Depth	7 ¼ in.	715 in.	7^{15}_{16} in.

ELECTRICAL RATING (INPUT)

Voltage	г d-c
Frequency on a-c	
Wattage	vatts

OPERATING FREQUENCIES

Broadcast Band	-1600	kilocycles
I-F Amplifier	455	kilocycles

POWER OUTPUT (117 VOLTS LINE)

Undistorted	 1.2 watts
Maximum	 1.5 watts

LOUDSPEAKER

Type	
Outside Cone Diameter	
Voice Coil Impedance (400 cycles)	3.5 ohms

UBE COMPLEMENT	
R.F. AmplifierType 12S	G7
Oscillator-Converter	
I.F. Amplifier Type 12S	K7
Detector-AudioType 12S	Q 7
Power OutputType 35L60	Ť
Rectifier	/G
Pilot Lamp G-E, Type C7, 115-volt, 10-watt, cle	ar,
candelabra screw base	

ELECTRICAL CIRCUIT ALIGNMENT

ALIGNMENT FREQUENCIES

R-R		1500 kilocycles
TT		455 kilocycles
1-P	 	455 KHOCVCIES

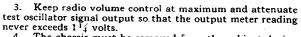
EQUIPMENT REQUIRED

- Test oscillator with audio tone modulation
- A.C. output meter, 1 1/2 volts full scale 0.05 mf paper capacitor 3.
- 50 mmf mica capacitor
- Insulated screwdriver

PROCEDURE—GENERAL

1. Turn dial scale pointer as far counterclockwise as pos-(4) sible. The pointer should coincide with the first marking at the left of the scale. If it doesn't, remove chassis and slip pointer on shaft until the pointer is under reference mark when chassis is bolted in place.

For i-f and r-f alignments, the output meter is connected across the loudspeaker voice coil terminals.



4. The chassis must be removed from the cabinet during I-F alignment. For R-F alignment bolt the chassis in the cabinet securely.

5. Connect the capacitor as listed in column 2, between the output "High Side" of test oscillator and the point of input specified.

ALIGNMENT CHART

Step	Connect Test Oscillator to	Test Osc. Setting	Pointer Setting on Radio	Adjust- ment for Maximum Output
1	12SK7 grid in series with 0.05 mf cap.	455 kc	1500 kc	2nd I-F Trans. Trimmers
2	12SA7 grid in series with 0.05 mf cap.	455 kc	1500 kc	ist and 2nd I-F Trans. Trimmers
3	Ant. Post in series with 50 mmf	1500 kc	1500 kc	C3 (Osc.)
4	Ant. Post in series with 50 mmf	1500 kc	1500 kc	C2 (R-F)

STAGE GAIN AND VOLTAGE CHECKS

Stage gain measurements by vacuum tube voltmeter or similar measuring devices may be used to check circuit performance and isolate trouble. The gain values listed may have tolerances of 20 per cent. Readings taken with low signal input so that AVC is not effective.

(1) R-F Stage Gains.

Antenna post to 12SG7 grid 4 at 1000 kc 12SG7 grid to 12SA7 grid. 4 at 1000 kc 12SG7 grid to 12SA7 grid. 8 at 1000 kc 12SA7 grid to 12SK7 grid. 30 at 455 kc 12SK7 grid to 12SQ7 diode plate 57 at 455 kc Audio Gain.

0.12 volt at 400 cycles across volume control (R8) with control set at maximum will give approximately 1/2watt output across speaker voice coil.

Oscillator Grid Bias. D-C voltage developed across the oscillator grid leak (R3). Averages 7.7 volts at 1000 kc. Socket Pin Voltages.

Figure 4 shows voltages from all tube pins to B- unless otherwise specified. Voltage readings much lower than those specified may help localize defective components or tubes.

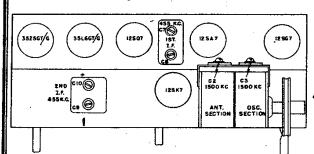


Fig. 1. Tube and Trimmer Location

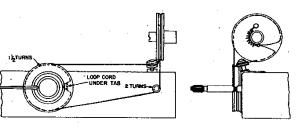


Fig. 2. Dial Stringing Diagram